

## Title: Preparation of Mohr's salt

### Work instructions

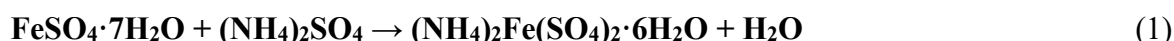
**Task:** Prepare Mohr's salt by reacting ferrous sulfate heptahydrate with ammonium sulfate.

### Theory

Ferrous sulfate heptahydrate forms light green to green-blue crystals (monoclinic lattice), where  $\text{Fe}^{2+}$  is much more stable to oxidation by air oxygen than  $\text{Fe}^{3+}$  in ferrous sulfate.

It is because of its relative stability that Mohr's salt is used as a standard in manganometry. It loses crystal water when heated above  $100^\circ\text{C}$ , and separates ammonia at  $170^\circ\text{C}$ . At normal temperature the salt can be stored without change.

Reaction of ammonium sulfate with ferrous sulfate heptahydrate:



**Equipment:** beakers, scales, spoon, funnel, filter paper, ring stand, glass rod, crystallisation dish, Büchner funnel, suction flask, water jet pump, watch glass

**Chemicals:** ferrous sulfate heptahydrate, sulfuric acid (96%), iron nail, ammonium sulfate

### Procedures:

1. Weigh 25 g of ferrous sulfate heptahydrate into a 100-150 ml beaker and dissolve in the necessary quantity of water, acidified with a few drops of sulfuric acid, to make a saturated solution at  $20^\circ\text{C}$ .
2. Then insert a small iron nail into the solution. (The above precaution is necessary to prevent hydrolysis and rapid oxidation of the ferric salt.)
3. Dissolve the calculated amount of ammonium sulfate in the second beaker to give a saturated solution at  $20^\circ\text{C}$ .
4. Heat both solutions to  $50\text{-}60^\circ\text{C}$ , filter and mix in a crystallisation dish. Part of the product may be excluded by cooling the mixture, but most of the product will crystallise by free evaporation of the solvent.
5. Filter the product through a frit or Büchner funnel. Cool with ice water, aspirate and dry between filter paper. Dry freely in the air.

## Management of chemical substances

Chemicals	Form	H-statements	P-statements
$(\text{NH}_4)_2\text{Fe}(\text{SO}_4)_2 \cdot 6\text{H}_2\text{O}$	Solid	H315, H319, H335	P261, P305 + P351 + P338
$(\text{NH}_4)_2\text{SO}_4$	Solid	H319, H335, H315	P280, P305 + P351 + P338
$\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$	Solid	H302, H315, H319	P280, P302 + P352, P305 + P351 + P338
$\text{H}_2\text{SO}_4$	Liquid, 96%	H314	P280, P301 + P330 + P331, P305 + P351 + P338, P310

## Sources of risk and assessment of risk severity

Ferrous sulfate and ammonium sulfate are irritants if ingested and are an acceptable risk if the substance comes into contact with the eye or mucous membranes, i.e. if protective equipment is used. The substances are safe to work with the use of protective equipment and supervision by the teacher. The teacher's instructions should therefore be followed strictly.

## Waste management method

Transfer all the product into the bottle prepared by the teacher. No other waste should be produced during this work.

## Risk reduction measures

Wear tight-fitting safety glasses or face shield, rubber gloves protective clothing and footwear. Wash hands thoroughly after handling. If skin contact occurs, wash with plenty of warm water and soap. In the event of an accident or if you feel unwell, inform the teacher immediately. Do not eat, drink, or smoke while working. Follow the safety instructions given by the teacher. If eyes are hit, rinse gently with water for a few minutes. Remove contact lenses, if fitted, and if they can be removed easily. Continue rinsing. Avoid release into the environment.